

Sustainability

>75%

mined areas rehabilitated and at different stages of development

659ha

rehabilitated in 2024

Among lowest CO₂ emitting

alumina producers

Community

\$5.8m

community investment in 2024

644,560+

visitors toured operations since 1978

4734

employee volunteer hours in 2024

People

4600

direct employees lived and worked locally in 2024

\$931m

wages and benefits in 2024

2739

apprentices, trainees and graduates developed since 1963

Business

\$3.3bn

operating expenditure in 2024

81%

operating expenditure spent in Australia in 2024

1732

Australian businesses directly supported in 2024

Investment

\$15.2bn

capital investment over 62 years

71%

revenue stayed in Australia via wages, local spend, taxes and royalties in 2024

\$298m

paid to local, state and federal governments in 2024