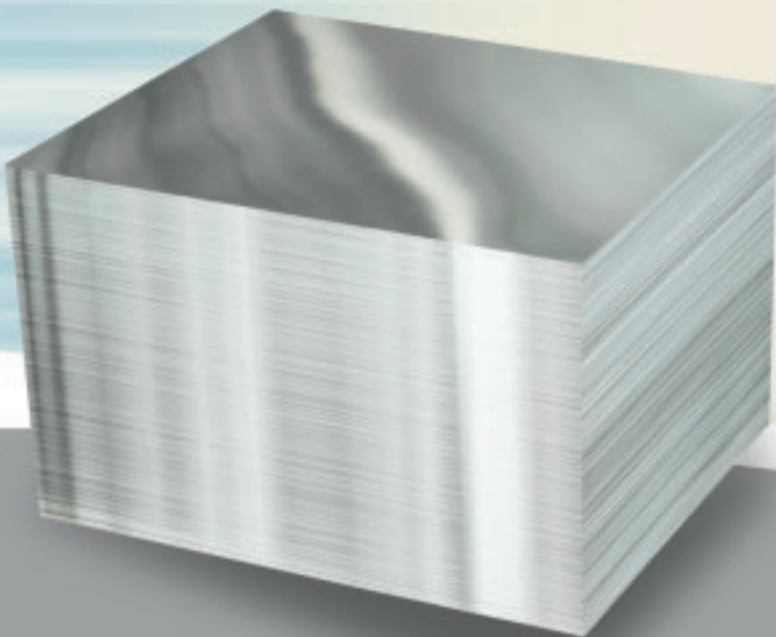


closure sheet

closure sheet

Closure sheet's greatest qualities are drawability and lacquer adhesion, guaranteeing the highest quality printing of drawings and designs. In Alicante (Spain), Alcoa produces a range of quality alloys and tempers for a wide variety of closure applications, from liquor, spirits and soft drinks to pharmaceutical packaging. Strict compliance with the ISO 9001:2000 quality procedures guarantees consistent quality.



closure sheet technical data

| | Beverage Closures | Liquor Closures | One Side Bright Closures | Pharmaceutical Closures |
|--------------------------|-----------------------------------|-----------------|--------------------------|-------------------------|
| Alloy | EN AW-3105A | EN AW-8011A | EN AW-8011A | EN AW-8011A |
| Temper | H24 | H24 | H16 | H24 |
| Thickness (mm) | 0.19 - 0.30 | 0.19 - 0.30 | 0.19 - 0.30 | 0.19 - 0.30 |
| Sheet width (mm) | 800 - 1100 | 800 - 1100 | 800 - 1100 | 800 - 1100 |
| Sheet length (mm) | 500 - 1100 | 500 - 1100 | 500 - 1100 | 500 - 1100 |
| Coil | Slitted coil on 150 mm steel core | | | |

Other specifications maybe available, subject to enquiry

SURFACE QUALITY

- Conversion coated, D.O.S oiled, Mill finish
- Rolled surfaces are smooth and clean.

FLATNESS OF THE SHEETS

Edge wave or buckle height is a maximum 0.6% of the buckle length with a maximum height of 2 mm.

DIMENSIONAL TOLERANCES

- Thickness: ± 0.01 mm
- Length: - 0 / + 1.5 mm
- Width: - 0 / + 0.6 mm

Tighter tolerances maybe available on request, subject to enquiry

CERTIFICATION

- ISO 9001 – Quality Standard
- ISO 14001 – Environmental Standard

Our products comply with FDA and European directives regarding the use of the aluminium in contact with food and pharmaceuticals.