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**Tool &
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**Model 557 Tool Improvement
New Lever and Piston Assembly. Retrofit Kit P/N 116608**

Beginning with serial number 0556 the Model 557 Hydraulic Installation Tool incorporates a redesigned Piston and Lever.

The new Piston, P/N 116607 features a new one piece design, and heavier web crosssection, eliminating threaded joints while improving Piston life.

Additional features include a heavy duty Lever, P/N 116231. The Lever has been redesigned to accept the improved Piston as well as to improve tool durability.

In order to avoid interchangeability problems between new and old components, Retrofit Kit, P/N 116608 can be installed on all Model 557 tool now in use.

To install Retrofit Kit P/N 116608:

1. Remove existing Piston and Lever assemblies as per 557 Tool Instruction Manual.
2. Push new Piston (1) into cylinder.
3. Push Unloading Valve (2) into hole thru piston, so flats of valve are forward.
4. Install Cylinder Cap (3) and cylinder cap retainer (4).
5. Install Lever (5) so that lower yoked arm mates with grooves in piston rod.(1)
6. Press shaft (6) into place and install Spiralex retaining rings (7).

NOTE:

See reverse side for assembly diagram.

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