

Tool & Product Update

Lock Collar Staking Tool Improvement, Part Number 84212

Staking Tool, P/N 84212, is designed to lock nose assembly collet to tool spindle to maintain adjustment for proper function and to prevent damage to nose assembly and tool.

Staking Tool, P/N 84212, has been redesigned to control staking depth permitting consistent and adequate locking of collet to tool spindle, and also, permitting easy collet removal.

Staking Collet Lock Collars:

After nose assembly has been properly adjusted, pull anvil part-way out to provide clearance for staking tool and to support collet assembly and spindle. Place staking tool thru pilot hole in housing, or adapter, and against lock collar. Hit staking tool with hammer to stake (lock) the lock collar to spindle. See illustration. When spindle extensions are used both lock collars must be staked.

Note: This Product Bulletin obsoletes and supercedes Product Bulletin No. 116

