

Tool & Product Update

How to Prime the Model 917 POWERIG[®] Hydraulic Unit Pump

(Refer to Figures 1 & 2, Page 2, in Models 908/917
Instruction Manual, Form 475.)

BE SURE ELECTRICAL POWER SUPPLY CORD IS UNPLUGGED

1. Fill reservoir as outlined in Instruction Manual.
2. Assemble hoses to hydraulic unit PULL PRESSURE and RETURN PRESSURE ports for both Tool #1 and Tool #2.
 - a. Connect together hoses for Tool #1.
 - b. Connect together hoses for Tool #2.
3. Remove pipe plug in suction line service tee above the pump.
4. SLOWLY pour hydraulic fluid into service tee while SLOWLY turning fan by hand. DO NOT LET FLUID LEVEL DROP BELOW BOTTOM OF THREADS IN SERVICE TEE. Pour in three to four quarts of fluid. Fill service tee until fluid is level with the top of the tee.
5. Rub TEFLON Thread Compound (Huck P/N 503237) on pipe plug threads and reassemble plug to tee and tighten. (Do not use TEFLON tape.)
6. Plug in electrical power supply cord and turn on unit. Let it run for five minutes to remove air from the hydraulic fluid circuit.
7. Remove pipe plug from suction line service tee. The fluid level should be above the bottom of the threads in the tee. If fluid level is down, repeat steps 4, 5 and 6.
8. Connect tool hoses to POWERIG Hydraulic Unit hoses. Depress both tool switches and observe the PULL and RETURN strokes. They should be approximately the same speed for both Tool #1 and Tool #2.
9. If necessary, repeat the above steps one or two times. If satisfactory results are not obtained, call your Huck representative for instructions.

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NO. 182