

PISTON AND CYLINDER REPLACEMENTS FOR MODELS 506 AND 507 H.I.T.

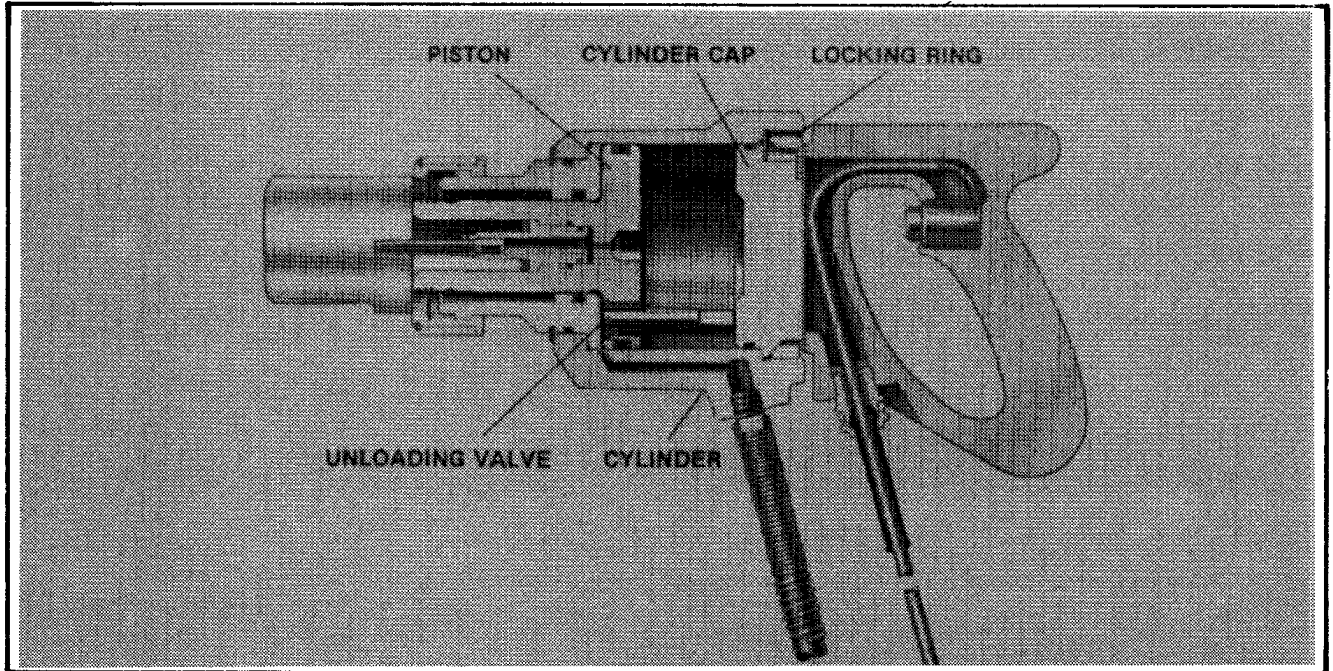


Table 1
Retrofit Kits for Old Tools

DESCRIPTION	MODEL 506		MODEL 507	
	Ser. Nos. below 1389		Ser. Nos. below 0847	
	OLD PART NUMBER	NEW KIT NO.	OLD PART NUMBER	NEW KIT NO.
Cylinder	104462	110341	104463	110342
Piston Assembly	106633	106632	106635	106634
Piston	106606	106632	106607	106634

Table 2.
Replacement Parts for New Tools

DESCRIPTION	MODEL 506	MODEL 507
	Ser. No. 1389	Ser. No. 0847
	& above	& above
	PART NUMBER	PART NUMBER
Cylinder	110148	110157
Cyl. Cap & O-ring Assembly	110254	110255
Back-Up Ring	501168	502434
O-ring	504647	504698
Locking Ring	110126	110132
Locator (2 req'd)	104589	104589
Piston & O-ring Assembly	110250	110252
Back-Up Ring	502943	502501
O-ring	504680	504685
Unloading Valve	110080	110161
Pintail Ejector	110151	110160
Back-up Ring (Outside)	501088	501088
Back-Up Ring (Inside)	502150	502150
O-ring (Inside)	504547	504547
O-ring (Outside)	504555	504555

Beginning with serial number 1389 for the 506 H.I.T. and serial number 0847 for the 507 H.I.T., the Models 506 and 507 Huck Hydraulic Installation Tools have been redesigned for greater reliability, safety and ease of assembly and disassembly.

Major improvements include a new piston with an unloading valve instead of a relief valve and a new cylinder with a new cylinder cap retained by a threaded ring instead of a retaining ring in a groove.

New cylinders can be used with old pistons and new pistons can be used in old cylinders. Old pistons and old cylinders are no longer available. If pistons or cylinders are needed for replacement parts, the applicable retrofit kit shown in Table 1 must be ordered. All other parts shown in the 506/507 Instruction Manual, Form 480, Rev. 8/83, are available for replacement parts.

Replacement part numbers for 506 H.I.T., serial number 1389 and above and for 507 H.I.T., serial number 0847 and above and for earlier tools which have been retrofitted are shown in Table 2.

Revised 12-1-83

Date 11-1-74

No. 127