

Tool &
Product
Update

NEW CHUCK JAW RELEASES AND COLLAR EJECTORS

(This bulletin obsoletes and supersedes bulletin no. 55)

New threaded type chuck jaw releases and collar ejectors have been released for C50L-20, -24, -28 and -32 nose assemblies. Interference fit releases and ejectors in stock will be used to depletion in nose assemblies. Applicable release and ejector kits will be reworked to include the threaded releases and ejectors and a vial of loctite to be used on the threads at assembly with a collet. Part numbers of kits are not being changed. As in the past, releases and ejectors are not available separately. The applicable kit must be ordered.

FASTENER SIZE		-16	-20	-24	-28	-32	-36
OLD	RELEASE	105603	105454	105628	105630	105632	
	EJECTOR	105602	105455	105627	105629	105631	
NEW	RELEASE		109306	109308	109310	109312	106719
	EJECTOR		109307	109309	109311	109313	106720
RELEASE & EJECTOR KIT		105963	105964	105966	105967	105968	108993
NOSE ASSEMBLIES		99-657 99-657-1 H99-657 *99-656 *H99-656	99-709 99-709-1 99-709-3 99-820 *99-717	99-703 99-703-1 99-703-2 99-703-3 99-824 *99-755 *99-755-1	99-725 99-725-1 99-725-3 99-725-4 99-828	99-760 99-760-1 99-760-2 99-832	99-822

*S3L Nose Assemblies