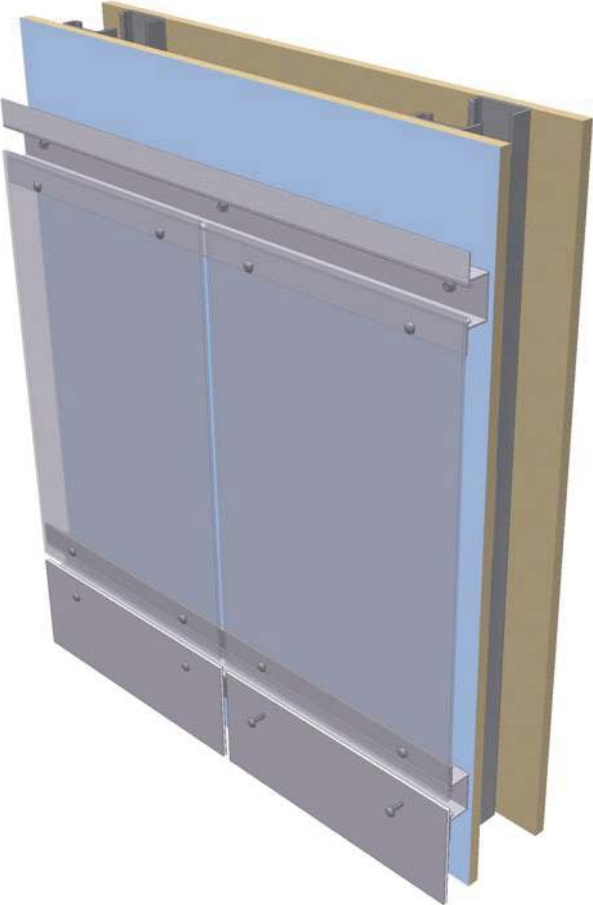


Installation Guidelines



Face Fastened Solution

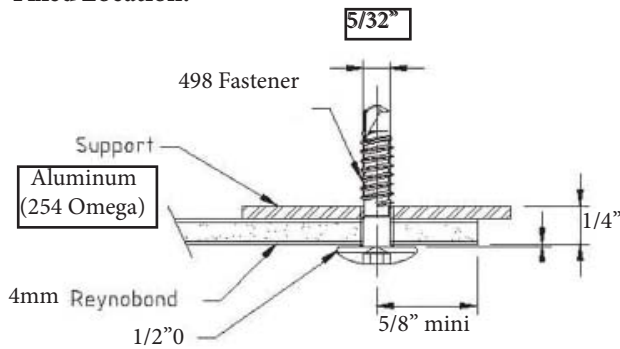




Expansion of the Reynobond[®] Panels Must be Allowed For.

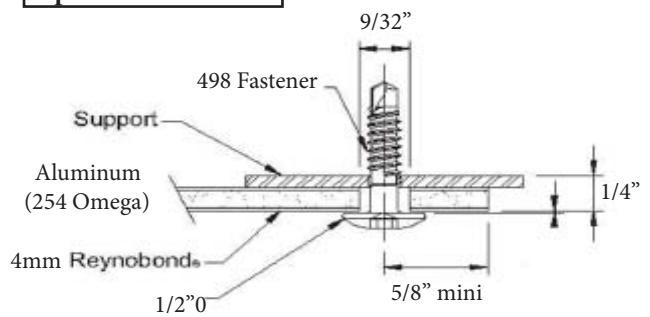
***Expansion Details**

Fixed Location:



Fixed points: holes drilled at 5/32" 0

Expansion Location:







Expansion points: holes drilled at 9/32" 0

Installation of Panels

***Fix Points**

*Panels Are Predrilled Prior to Installation

1 Drill held horizontally	2 Screw until free rotation of the screw
 	 

Peak torque: 1.7 #FT



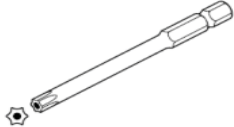



This is a rain-screen system. Customer must use weather-barrier behind system.




This system is intended only for Reynobond® 4mm, screwed to the 254 Omega aluminum profile.

Attachment of extrusion to wall system is the customer's responsibility.

*Tools Necessary for Installation



	Centering Tool 3/16" (PN 11670)			
Electric Drill				
<table border="1"> <tr> <td>T20W Torx Bit (PN 11671)</td> </tr> <tr> <td>5/32" Bit</td> </tr> <tr> <td>9/32" Bit</td> </tr> </table>	T20W Torx Bit (PN 11671)	5/32" Bit	9/32" Bit	
T20W Torx Bit (PN 11671)				
5/32" Bit				
9/32" Bit				
Suction Pad Tool				




*System Components




254 Omega Profile	
Fastener 498 (ss or xx Color)	
1" x 1" x 1/8" Aluminum Angle (Is Corner Brace)	

*Expansion Points



*Panels Are Predrilled Prior to Installation

1	Place centering tool into the expansion hole	2	Insert screw into centering tool
			

3	Drill held horizontally	4	Screw to initiate the drilling without going through the profile
 			



5	Remove the centering tool	6	Screw until free rotation of the screw
 			

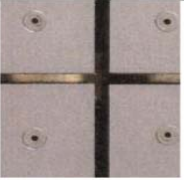

*Removal

1	Pull on the panel with the suction pad	2	Unscrew
			



TAKE CARE:

The centering tool is not held horizontally		No centering tool used at expansion points	
	Screw head does not lean properly on the panel		Screw not centered, no allowance for expansion

Use of another type of screw		No removal of the centering tool	
	Will Not conform to technical approval No expansion allowance		Screw stripped, the screw does not hold

