

Technical Bulletin

Reynobond Anodized

Alcoa Architectural Products is pleased to announce that we now offer Reynobond Anodized Composite Panels. Reynobond Anodized is available in 4mm thickness in both PE and FR cores, 50" and 62" widths. Please inquire for product lead times.

Because of color variation typical in the anodizing process, the following considerations must be taken when ordering Reynobond Anodized composite panels:

- Order one width per project (50" or 62") due to color variation from coil to coil.
- Panels should be erected in one direction.
- There will be color variation between coils, please keep this in mind when more than one coil is needed to complete a project.
- Because color variation is likely to occur when ordering additional panels, an overage of panels should be ordered in case of damage during fabrication or installation of panels.
- Be aware that crazing of panels will occur during rolling, forming or bending of the material.

Other considerations:

- Stabilizer marks may be present in panels 13 feet or longer due to the stabilizer used during the anodizing process to prevent bowing of panels.
- Racking or Tong marks will be present on panels. It is necessary to clamp the panels during the anodizing process; therefore, part of the panels may not be suitable for use. Please consider the following:
 - Add 2" for panels up to 8' long
 - Add 4" for panels more than 8'

Samples are available upon request. Please call your sales manager or customer service specialist at 1-800-841-7774 for more information and availability or visit our website at www.reynobond.com or www.alcoaarchitecturalproducts.com.